



Graphics Market Center

Index - Product and Instruction Bulletins November 12, 2009

NEW
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BULLETIN DESCRIPTIONS		Rel.	Mo/Yr		
1-57	Scotchcal Film Series PN	A	Aug-00		
1000	Scotchcal, OEM applications, SP	J	Sept-09		●
1000C	Controltac, positionable, OEM applications	C	Sept-09		●
1170	Scotchlite, reflective, transparent overlay, EC		Jul-07		
1500v2	1500v2 piezo inkjet series: VUTEK 150 2360 3000 3300 Printer	G	Oct-08		
160, 160C	160/160C All versions, Controltac w/wo Comply, removable	K	May-08		
162	Controltac, removable, for floors, SP	L	Dec-08		
164	Controltac, removable, for floors, SP	L	Oct-09		●
180	Controltac, slide, reposition, remove, SP	M	May-09		
180C	Controltac w/Comply, slide, reposition, remove, SP	M	May-09		
180Cv2	Controltac w/Comply v2, slide, reposition, remove, SP	M	May-09		
181-10	Controltac, ES, SP	F	Dec-06		
190	Controltac, Curtain Sided vehicle film, SP, PIJ	D	Oct-09		●
1900	ink, screen printing, line color, four color, clears	M	Apr-09		
1920DR	ink, screen printing, line color, four color, clears	L	Aug-07		
210	Scotchcal,translucent,dusted/frosted crystal,fluorescent,EC,TMT,SP	D	Jun-03		
210SG	Scotchcal, silver or gold, Gerber Edge Ready, TMT	B	Apr-06		
220	Scotchcal, EC, Gerber Printing Systems, TMT	K	Dec-06		
2200UV	2200UV piezo inkjet ink series: EFI VUTEK PV200 Printer	E	Nov-08		
225	Scotchcal, EC, Gerber Printing Systems, TMT	H	Dec-06		
230	Scotchcal, translucent, Gerber Printing Systems, EC, TMT	E	Nov-05		
231	Scotchcal,translucent, for Gerber MAXX	A	Jun-03		
250Cv2	Controltac, Comply, for Gerber Edge, Edge 2, MAXX	A	Oct-08		
2600UVv2	2600UVv2 piezo inkjet ink series: Printer 2500UV	C	Oct-08		
2700UV	2700UV piezo inkjet ink series: Rho 160R Printer	E	Nov-08		
280	Scotchlite, reflective, EC, Gerber Printing Systems, TMT	B	Jan-99		
2800UV	2800UV piezo inkjet ink series: QS2000/QS3200 Printers	C	Nov-08		
280i	Scotchlite, reflective	B	Jul-01		
281	Scotchlite, reflective, for Gerber MAXX	A	Jun-03		
2900	ink, screen printing, Scotchlite, transparent	C	Apr-09		
3200	Engineer Grade and Utility Grade Reflective Sheeting		Aug-08		
3430	Engineer Grade Prismatic Reflective Sheeting		Jan-09		
3470, 3475	Scotchcal, removable, SP	K	Jan-08		
3500C	Controltac, Comply, positionable, changeable, SP	H	Nov-09		●
3545C	Controltac, Comply, polyolefin, removable, SP	H	Jan-09		
3552C	Controltac, Comply, changeable, compound curves	D	Feb-07		
3619	Scotchcal, overlamine, luster	C	Aug-09		●
3620	Scotchcal, overlamine, matte	C	Aug-09		●
3630	Scotchcal, translucent, synthetic liner, SP, EC	J	Jul-06		
3632GPS	Scotchcal, translucent, EC	F	Aug-05		
3635	day/night light control, blockout, diffusing, 30% or 60% light transmission, EC	G	May-02		
3635-100	light enhancement for signs	C	Jun-00		
3635-1000	Flexible Light Mat Series	A	Nov-09		●
3635-110	chrome-look, translucent, thermoformable	C	Jun-09		
3635-200	dual color, EC	D	Mar-07		
3635-3000	LED High Efficiency Light Panel	B	Nov-09		●
3640GPS	Scotchcal, high gloss, graphic protection	C	Aug-09		●
3642GPS	Scotchcal, matte, graphic protection	C	Aug-09		●
3645	Scotchcal, overlamine, luster, for floors	C	Aug-09		●

3647	Scotchcal, overlamine, matte, for sidewalks	C	Aug-09	●
3648	Scotchcal, overlamine, high gloss, for floors	C	Aug-09	●
3650	Scotchcal, SP	J	Nov-09	●
3662-10	Scotchcal, white, removable, 2 mil film, sidewalks, SP	H	Oct-09	●
3670LF	Scotchcal, layflat liner, SP, EC	H	Mar-06	
3690	Scotchcal, for moderately rough substrates, SP	G	Oct-09	●
3690C	Controltac, Comply, positionable, SP	E	Oct-09	●
3930	High Intensity Prismatic Reflective Sheeting Series 3930		Jul-07	
3950	edge sealer	A	Jun-01	
3970	reflective, Diamond Grade LDP sheeting		Feb-03	
3990	reflective, Diamond Grade VIP sheeting		Aug-05	
4000,4050G	Panaflex pre-decorated awning and sign facing	C	Jul-98	
4150S	edge sealer	A	Jun-01	
4400	4400 piezo inkjet ink series: HP XLJet Series 1200, 1500	A	Oct-08	
4600	4600 piezo inkjet ink series: HP Scitex Pressjet-W Printer	F	Oct-08	
4800	4800 piezo inkjet ink series: HP Scitex TJ8300 Printer	F	Nov-09	●
50	Scotchcal, TMT, EC	C	Oct-09	●
5000	Scotchlite, reflective, SP, EC	G	Mar-08	
5100	5100, IJ5100, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	A	Jun-09	
5100R	5100R, IJ5100R, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	N	Jun-09	
5400UV	5400UV piezo inkjet series: HP Designjet H35000/H45000 Printer	C	Oct-08	
5500	5500 piezo inkjet ink series: Oce Arizona 600 Printer	E	Oct-08	
6000	6000 piezo inkjet ink series: Oce Arizona 30 Printer	E	Oct-08	
6200	6200 piezo inkjet ink series: Gandi Jeti 3312, 3324, 5024 Printers	A	Sept-09	●
639	Scotchcal high gloss overlamine	C	Aug-09	●
6800	6800 piezo inkjet ink series: Oce Arizona 90/180 Printers	E	Oct-08	
680	Scotchlite, reflective, SP	N	Jun-09	
680CR	Scotchlite, Comply, reflective, positionable, removable, ES, SP	O	Jun-09	
6900	3M luminous film		Jul-04	
7125	Scotchcal, ElectroCut, EC, SP	H	Dec-06	
7725	Scotchcal, ElectroCut, EC, SP	N	Oct-09	●
7725SE	Scotchcal, ElectroCut, dusted and frosted crystal-look, special effects, fluorescent, SP	I	Jul-09	
8000	Scotchcal, SP	D	Oct-09	●
8171	Scotchcal, 50% perf pattern, removable, for windows, SP	K	Mar-06	
8174-10	Scotchcal, 40% perf pattern, removable, for windows, SP	F	Mar-07	
8509	overlamine, luster, promotional grade only, PIJ	C	Aug-09	●
8518	Scotchcal overlamine, gloss	C	Aug-09	●
8519	Scotchcal, luster	C	Aug-09	●
8520	Scotchcal, matte	C	Aug-09	●
8522	Scotchcal, changeable	I	Sep-08	
8524	overlamine, for textured surfaces	C	Aug-09	●
8530	piezo ink jet protective clear, PIJ	D	Sept-09	●
8566	kit for thermal ink jet floor graphics	C	Sep-08	
8580	Scotchcal Gloss Overlamine 8580	C	Aug-09	●
8620	Controltac film, slide, reposition, remove, ES	H	Nov-08	
8620C	Controltac w/Comply, slide, reposition, remove, ES	H	Nov-08	
8620Cv2	Controltac w/Comply v2, slide, reposition, remove, ES	H	Nov-08	
8620Cv3	Controltac w/Comply v3, slide, reposition, remove, ES	H	Nov-08	
8624 ES	8624, Scotchcal, film for textured surfaces, ES, PIJ	D	Aug-07	
8626 ES	Scotchcal, clear	G	Sept-09	●
8628 ES	Scotchcal, translucent	D	Sept-09	●
8640C ES	Controltac, Comply, positionable, removable	G	Jan-08	
8652C ES	Controltac, Comply, changeable, compound curves	D	Nov-07	
8655C ES	Controltac, Comply, positionable, removable	F	Nov-05	
8660	Controltac, positionable, removable, for floors	H	Oct-09	●
8662	Scotchcal, removable, for sidewalk signs	G	Sept-09	●
8671 ES	Scotchcal, 50% perf pattern, removable, for windows	J	Nov-03	

8674-10 ES	Scotchcal, 40% perf pattern, removable, for windows	F	Nov-03	
8700, 8800	Scotchprint exterior toner	C	Jan-00	
8908	Scotchcal, overlamine, luster	C	Aug-09	●
8909	Scotchcal, overlamine, matte	C	Aug-09	●
8912 ES	Scotchcal, overlamine, high gloss, graffiti resistant	C	Aug-09	●
8914	Scotchcal, overlamine, optically clear	C	Aug-09	●
8915	Scotchcal, overlamine, ultra-matte	C	Aug-09	●
8920	screen print overprint clear	C	Sept-09	●
8930 ES	Overlamine, interior, luster	C	Aug-09	●
8931 ES	Overlamine, interior, matte	C	Aug-09	●
8991	Scotchgard, surface protection, anti-graffiti	E	Oct-09	●
945GPS	Panaflex awning and sign facing	E	Jan-08	
946GPS	Panaflex awning and sign facing, built-in color	B	Jan-03	
9720i	UV Clear, screen print	C	Aug-09	●
9720UV	UV Clear, screen print	C	Aug-09	●
9730UV	UV Clear, Screen print	C	Aug-09	●
9800	ink, UV, screen printing, line and four color, clears	G	Jun-09	
9800CL	ink, UV, screen printing, line and four color, clears	E	Feb-08	
983	reflective, Diamond Grade, conspicuity		Jun-04	
Appl Tape	application tapes, premasking and prespacing	H	Sept-07	
B2	Banner Materials IJ51, IJ52, IJ53, IJ54	A	Dec-07	
D1	DI-NOC, Architectural Finishes	B	Sep-08	
F-200	F-200 UV Piezo Inkjet Ink Series: Mimaki JF Series Printer	A	Jan-09	
FN160-10	Controltac, positionable, removable, PIJ	F	Jan-09	
FN160C-10	Controltac, Comply, positionable, removable, PIJ	F	Jan-09	
FN180C-10	Controltac film w/Comply, slide, reposition, remove, PIJ	G	Oct-08	
FN180Cv2-10	Controltac w/Comply v2, slide, reposition, remove, PIJ	G	Oct-08	
FN180Cv3-10	Controltac w/Comply v3, slide, reposition, remove PIJ	G	Oct-08	
FN3552C	Controltac, Comply, changeable, PIJ	E	Dec-08	
FN3650-114	Scotchcal, transparent, PIJ	F	Oct-08	
FN3630-20	Scotchcal, translucent, PIJ	E	Oct-08	
FN680CR-10	Scotchlite, Comply, reflective, slideable, removable, PIJ	I	Apr-09	
FN8624	8624, Scotchcal, film for textured surfaces, ES, PIJ	D	Aug-07	
GP-1	Graphic Protection Options	C	Aug-09	●
IJ160-10	Controltac, positionable, removable, PIJ	F	Jan-09	
IJ160C-10	Controltac, Comply, positionable, removable, PIJ	F	Jan-09	
IJ162	Controltac, removable, for floors, PIJ	F	Oct-09	●
IJ170Cv3	Scotchcal, Comply, remove, 2 mil film, PIJ	A	Mar-09	
IJ180-10	Controltac, slide, reposition, remove, PIJ	G	Oct-08	
IJ180C-10	Controltac film w/Comply, slide, reposition, remove, PIJ	G	Oct-08	
IJ180Cv2-10	Controltac w/Comply v2, slide, reposition, remove, PIJ	G	Oct-08	
IJ180Cv3-10	Controltac w/Comply v3, slide, reposition, remove PIJ	G	Oct-08	
IJ3470	IJ3470, RG3470, Scotchcal, removable	G	Jan-09	
IJ35	Scotchcal, 3.2-mil film, PIJ, SP	F	May-09	
IJ35C	Scotchcal, Comply, 3.2-mil film, PIJ, SP	A	Apr-09	
IJ35E	Scotchcal, polyolefin, 4-mil film, PIJ, SP, ES	B	Feb-09	
IJ36	Scotchcal, changeable, 3-mil film, PIJ, SP	D	Feb-09	
IJ3552C	Controltac, Comply, changeable, PIJ	E	Dec-08	
IJ3555	Scotchcal, changeable, PIJ	E	Dec-08	
IJ3630-20	Scotchcal, translucent, PIJ	E	Oct-08	
IJ3650	Scotchcal, transparent, PIJ	F	Oct-08	
IJ380	Controltac graphic film IJ380, vehicle wrap	A	Mar-08	
IJ380Cv3	Controltac Wrap Film with Comply Adhesive IJ380Cv3	B	Jan-09	
IJ380Cv3	Pro Tips for Wrapping Vehicles		NA	
IJ40C	Scotchcal, Comply, removable 3-mil film, PIJ, SP	F	Oct-09	●
IJ40R	IJ40R, Scotchcal, removable 3-mil film, PIJ	C	Aug-09	●
IJ46	4 mil Scotchcal promotion film	A	Jan-08	
IJ5000	Scotchlite, reflective, PIJ	G	Mar-08	

IJ51, IJ52, IJ53, IJ54	Banner Materials IJ51, IJ52, IJ53, IJ54	A	Dec-07		
IJ5100	5100, IJ5100, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	A	Jun-09		
IJ5100R	5100R, IJ5100R, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	N	Jun-09		
IJ63	Scotchcal, translucent, changeable 3.2-mil film, PIJ, SP	C	Feb-09		
IJ66	Scotchcal Perforated Window Graphic Film IJ66	B	Feb-09		
IJ680-10	Scotchlite, reflective, PIJ	I	Apr-09		
IJ680CR-10	Scotchlite, Comply, reflective, slideable, removable, PIJ	I	Apr-09		
IJ8171	Scotchcal, 50% perf pattern, removable, for windows, PIJ	D	Mar-08		
IJ86E	Wall Decorating Film	A	Oct-09	●	
IJ8624	8624, Scotchcal, film for textured surfaces, ES, PIJ	D	Aug-07		
LF-200	LF-200 UV Piezo Inkjet Ink Series: Mimaki UJV-160 Printer	A	Jan-09		
P3	wide width flexible substrate	H	Jul-09		
RG160-10	Controltac, positionable, removable, PIJ	F	Jan-09		
RG160C-10	Controltac, Comply, positionable, removable, PIJ	F	Jan-09		
RG162-10	Controltac, removable, for floors, PIJ	F	Oct-09	●	
RG180-10	Controltac, slide, reposition, remove, PIJ	G	Oct-08		
RG180C-10	Controltac film w/Comply, slide, reposition, remove, PIJ	G	Oct-08		
RG180Cv2-10	Controltac w/Comply v2, slide, reposition, remove, PIJ	G	Oct-08		
RG180Cv3-10	Controltac w/Comply v3, slide, reposition, remove PIJ	G	Oct-08		
RG3545C	Controltac, Comply, polyolefin, removable	H	Jan-09		
RG3555	Scotchcal, changeable, PIJ	E	Dec-08		
RG3552C	Controltac, Comply, changeable, PIJ	E	Dec-08		
RG3630-20	Scotchcal, translucent, PIJ	E	Oct-08		
RG3650-114	Scotchcal transparent	F	Oct-08		
RG5100	5100, IJ5100, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	A	Jun-09		
RG5100R	5100R, IJ5100R, Scotchlite, reflective, eng grd, SP, ES, PIJ, TMT	N	Jun-09		
RG680-10	Scotchlite, reflective, PIJ	I	Apr-09		
RG680CR-10	Scotchlite, Comply, reflective, slideable, removable, PIJ	I	Apr-09		
RG8171	Scotchcal, 50% perf pattern, removable, for windows, PIJ	D	Mar-08		

RG8624	8624, Scotchcal, film for textured surfaces, ES, PIJ	D	Aug-07		
RPF	Vikuiti Rear Projection Film; Preparing and Installing the Film	C	Feb-09		
RPF	Vikuiti Rear Projection Film; System Design Guidelines	B	Feb-09		
Trident	transfer paper, ES	C	Oct-09		●
TSA & CMP Tools	Tools for applying film to textured surfaces	B	Mar-08		
V-Tools	Vehicle Channel Applicator Tools VCAT-2 Roller L Roller S	A	Mar-08		
VI0402	ink, screen printing, line color, four color, clears	L	Aug-07		
PRODUCT & INSTRUCTION BULLETINS FOR LATIN AMERICA ONLY			Rel.	Mo/Yr	
LA FS1	BL440-53, FL440-53, FL380-32 flexible substrate, SP, PIJ	A	Apr-07		
PIJ21	IJ21-10, Scotchcal film	A	Apr-07		
INSTRUCTION BULLETIN DESCRIPTIONS			Rel	Mo/Yr	
Section 1: Theory of Screen Printing					
Section 2: Design of Graphics and Sign Facings					
	2.1 design of graphics	C	Aug-08		
	2.2 camera-ready art req., screen printed sign facings	B	Feb-90		
	2.3 changeable copyboard backgrounds, sign facings	B	Feb-90		
	2.4 design of cabinets for light boxes and channel letters	C	Mar-01		
Section 3: Screen Printing					
	1.8 screen printing for ink series 700, 880, 990		Apr-07		
	3.11 screen printing with ink series 1900, four color	H	Apr-09		
	3.12 screen printing with ink series 1900, line color	K	Apr-09		
	3.20 screen printing with ink series 9800 line color	F	Jun-09		
	3.21 screen printing with ink series 9800, four color	C	Jun-09		
	2900 ink, screen printing, Scotchlite, transparent	C	Apr-09		
	8920 screen print overprint clear	C	Sept-09		●
	UV screen print clears 9720i, 9720UV, 9730UV, PB-IB	C	Aug-09		●
Section 4: General Finishing/Digital Imaging					
	4.1 scoring and cutting	F	Nov-09		●
	4.12 toners, electrostatic printing using series 8700/8800	B	Oct-95		
	4.15 making banners	L	Mar-05		
	4.22 lamination, cold roll	B	Mar-05		
	4.26 making backlit sign faces -- all imaging methods	F	Nov-07		
	4.3 application tapes, premasking and prespacing	J	Oct-09		●
	4.46 Changing from Any Non-3M Ink to 3M™ Piezo Inkjet Ink Series 1500v2	B	Oct-07		
	4.54 ink change over for ink series 2200UV	A	Nov-06		
	4.6 CMYK digital image import to electronic graphic system	B	Jun-92		
	4.7 transfer electrostatic images to film and overlaminate	R	Aug-09		●
	1500v2 piezo inkjet series: VUTEk 150 2360 3000 3300 Printer	G	Oct-08		
	2200UV piezo inkjet ink series: EFI VUTEK PV200 Printer	E	Nov-08		
	2600UVv2 piezo inkjet ink series: Printer 2500UV	C	Oct-08		
	2700UV piezo inkjet ink series: Rho 160R Printer	E	Nov-08		
	2800UV piezo inkjet ink series, QS2000/QS3200 Printers	C	Nov-08		
	4400 piezo inkjet ink series: HP XLJet Series 1200, 1500	A	Oct-08		
	4600 piezo inkjet ink series: HP Scitex Pressjet-W Printer	F	Oct-08		
	4800 piezo inkjet ink series: HP Scitex TJ8300 Printer	F	Nov-09		●
	5400UV piezo inkjet series: HP Designjet H35000/H45000 Printer	C	Oct-08		
	5500 piezo inkjet ink series: Oce Arizona 600 Printer	E	Oct-08		
	6000 piezo inkjet ink series: Oce Arizona 30 Printer	E	Oct-08		
	6200 piezo inkjet ink series: Gandi Jeti 3312, 3324, 5024 Printers	A	Sept-09		●
	6800 piezo inkjet ink series: Oce Arizona 90/180 Printers	E	Oct-08		
	8522 Scotchcal, changeable	I	Sep-08		
	8566 kit for thermal ink jet floor graphics	C	Sep-08		
	9720i UV screen print clear, PB-IB	B	Feb-08		
	F-200 UV Piezo Inkjet Ink Series: Mimaki JF Series Printer	A	Jan-09		
	LF-200 UV Piezo Inkjet Ink Series: Mimaki UJV-160 Printer	A	Jan-09		
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5.16 thermoforming selected films	F	Mar-08		
5.18 banners, apply ES images to Panaflex 945GPS	C	Mar-03		
5.19 Lamination, Application & Maintenance of Floor Graphics	F	Apr-08		
5.29 apply and maintain thermal ink jet floor graphic	B	Apr-01		
5.30 application of 3M Pressure Sensitive Films to Panagraphics Substrate	B	Oct-06		
5.33 application and maintenance of sidewalk signs	H	Mar-09		
5.35 applicators Quick Reference for vehicle graphics	G	Sep-08		
5.36 apply to auto, van, bus, contours, pre-inspection report	H	Oct-08		
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5.4 application of film to vehicles, special applications	J	Jun-09		

5.41 application, DI-NOC Architectural Finishes	A	Aug-06		
5.42 Application: Special Considerations for Watercraft	D	Oct-09		●
5.44 Application and Maintenance of Petroleum Pump Graphics	B	Jan-09		
5.45 Application Techniques for Railcars	A	May-09		
5.5 application, dry method	F	Feb-08		
5.7 application, wet method	G	Nov-08		
Controltac, Curtain Sided vehicle film, SP, PIJ	D	Oct-09		●
Tools for applying film to textured surfaces	B	Mar-08		
V-Tools Vehicle Channel Applicator Tools VCAT-2 Roller L Roller S	A	Mar-08		
Section 6: Installation, Maintenance, Repair, Removal				
6.1 cleaning and repairing decorated awnings/sign facings	H	Oct-03		
6.5 storage, handling, maintenance, removal of films, sheetings	G	Jan-09		

Key to Abbreviations:

- ES** = Electrostatic
- PIJ** = Piezo Ink Jet
- SP** = Screen Printing
- TMT** = Thermal Mass Transfer
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